

Work Order ID 53956

January 28, 2010 11:22:47 AM



Page 1

Item ID: D4015-041

Accept



Setup Start



Revision ID:

Item Name: Wearbar Weldment

Stop



Start Date: 11/23/09 Start Qty: 60.00



Cust Item ID:

Required Date: 11/30/09 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D4015	B
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100	Pick Kit	0.00
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Packaging

Packaging

EZ 10-1-28

110	Weld per dwg A/R Hardcoat S.S. Batch: <i>M113521</i>	0.00
-----	--	------



Large Fab

Large Fab

Memo

0.00

EZ 10-1-28 X93

120	QC5- Inspect part completeness to step on W/O	0.00
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QC

Quality Control

Memo

0.00

=> S. dulac
*cooker
X93*

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Item ID: D4015-041

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Cust Item ID:

Required Date: 11/30/09 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC10- Inspect visual per QSI004- ground welds

Set Up/
Run Hours

0.00

⇒ Slobbs

Draw
Number

Rev.

Draw
Plan
Code

Qty

Accept
Reject
Qty

Reject
Number

Insp.
Stamp

X93

135



Powdercoat

Powder Coating

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

11105642

0.00

Memo

POWDER COAT:
Start Time: 10:00AM
Oven Temperature: 320°F
Finish Time: 10:30AM

0.00

⇒ M 10-01-29

(X93) O

136



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

BK 10-01-29

(Q3) O

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Start Date: 11/23/09 Start Qty: 60.00



Cust Item ID:

Required Date: 11/30/09 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

140



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location: ST110Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

P 1/1/29

(83)

10/02/03

MK

10-12-2

Picklist Print

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Work Order ID: 53956



Parent Item: D4015-041



Parent Item Name: Wearbar Weldment

Start Date: 11/23/09

Required Date: 11/30/09

Comments: IPP RevA: New issue 09.11.03 DD verified by:EC
remove waterjet 09.11.03 DD verified by:EC
dwg 09.11.18 DD verified by:JLM

IPP RevB:
IPP RevC: revB as per

Start Qty: 60.00

Required Qty: 60.00

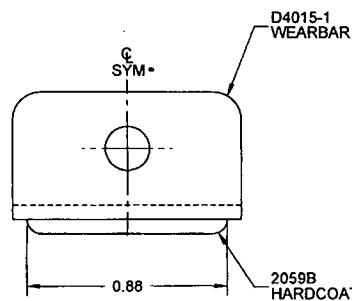
Component Item ID/ D4015-1	Replacement	Mfg/ Manufactured	Bin	Primary No	Last	Route 100	Unit of Each	Qty on 93.0000	Remaining 60.0000	Qty 	Date 10-1-28	Status
Wearbar												

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	93	
53959	93	93

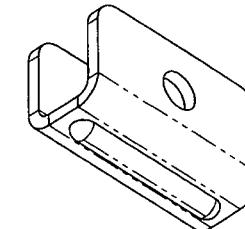
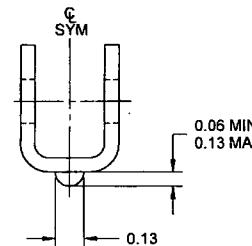
8 7 6 5 4 3

ITEM	QTY -041	P/N	DESCRIPTION
1	1	D4015-041	WEARBAR WELDMENT
11	1	D4015-1	WEARBAR
21	A/R	2059B	HARDCOAT

W053951



D4015-041 WEARBAR WELDMENT



A | NOTES:

- 1) MATERIAL: SEE SHEET 2 FOR D4015-1
 - 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3 B
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.02 lbs
 - 8) WELDING: PER DART QSI 004

RELEASED
2009-11-24

2009-11-24

B	CHANGED COLOR TO BLACK SANTEX		MB	09.11.13
A	NEW ISSUE		MB	09.10.23
REV.		DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	AJS	DRAWING NO.	REV. B	
MFG. APPR.	DA	DA4015	SHEET 1 OF 2	
APPROVED	WRC	TITLE	SCALE	
DE APPR.	SH	WEARBAR WELDMENT	NTS	
DATE	09.11.13	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN CONSENT OF DART AEROSPACE LTD.		

